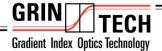
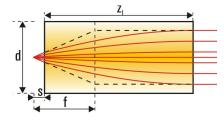
# GRIN TECH Gradient Index Optics Technology

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### **GRIN Rod Lenses – Numerical Aperture 0.5**



Gradient index lenses for fiber coupling and beam shaping of laser diodes

Diameter (mm)	Pitch P	Working distance s (mm)	Lens length zı (mm)	Focal length f (mm)	Gradient constant g (mm <sup>-1</sup> )	Refractive index at the center of the profile no	Wavelength λ (nm)	Product code
0.50	0.25	0	1.15	0.45	1.349 - 1.369*	1.616 - 1.629*	670-1550	GT-LFRL-050-025-50-CC
0.50	0.23	0.06	1.05	0.46	1.349 - 1.369*	1.616 - 1.629*	670-1550	GT-LFRL-050-023-50-CC
	0.25	0	2.25	0.88	0.697	1.629	670	GT-LFRL-100-025-50-CC (670)
1.00	0.25	0	2.27	0.89	0.693	1.624	810	GT-LFRL-100-025-50-CC (810)
1.00	0.25	0	2.29	0.90	0.687	1.616	1550	GT-LFRL-100-025-50-CC (1550)
	0.23	0.11 - 0.12*	2.06	0.90	0.697 - 0.687*	1.616 - 1.629*	670 - 1550	GT-LFRL-100-023-50-CC
	0.25	0	4.24	1.66	0.370	1.629	670	GT-LFRL-180-025-50-CC (670)*
1.00	0.25	0	4.27	1.67	0.368	1.624	810	GT-LFRL-180-025-50-CC (810)
1.80	0.25	0	4.30	1.70	0.365	1.616	1550	GT-LFRL-180-025-50-CC (1550)
	0.23	0.21 - 0.25*	3.88	1.69	0.365 – 0.370*	1.616 - 1.629*	670 - 1550	GT-LFRL-180-023-50-CC
	0.25	0	4.85	1.89	0.324	1.629	670	GT-LFRL-200-025-50-CC (670)*
2.00	0.25	0	4.88	1.91	0.322	1.624	810	GT-LFRL-200-025-50-CC (810)
2.00	0.25	0	4.92	1.94	0.319	1.616	1550	GT-LFRL-200-025-50-CC (1550)
	0.23	0.23 – 0.27*	4.45	1.93	0.319 – 0,324*	1.616 - 1.629*	670 - 1550	GT-LFRL-200-023-50-CC

\*: depending on wavelength

- Working distance, design wavelength and lens length deviating from these standards are available on request
- 8° angled facet / other diameters (0.25 mm, 0.35 mm, 0.60 mm and 0.85 mm) are available on request
- ZEMAX files can be DOWNLOADed from our website
- For tolerances, handling and storage see page 22

GRIN rod lenses are offered without antireflection coatings as standard. Antireflection coatings (R < 1.0 % for the design wavelength and incidence angles of 0 ... 30° corresponding to measurements on a reference substrate) can be offered:

Coating Code:		no coating (reflection loss approx. 12 %) - standard $\lambda = 450 \dots 690$ nm
	C2:	$\lambda = 800 \dots 1000 \text{ nm}$ $\lambda = 1310 \dots 1550 \text{ nm}$
One - sided coatii		$\lambda = 1310 \dots 1350$ http://www.available.on.request.

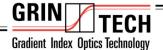
Order example:	
GT – LFRL –	1(
OT.	

GT – LFRL – 100 – 025 – 50 – CC – (670)					
GT	GRINTECH				
LFRL	Focusing Rod Lens				
100	Diameter: 0.5, 1.0, 1.8 or 2.0 mm				
025	Pitch: 0.25 or 0.23				
50	NA: 0.50				
CC	Coating Code: NC, C1, C2 or C5				
(670)	Design Wavelength				

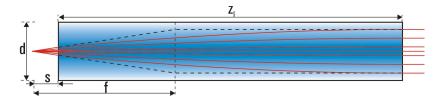
Variations due to modifications of the production process are possible. It is the user's responsibility to determine suitability for the user's purpose.

\* not available for following applications : Please note our partnership with Inscopix as our exclusive distributor for the field of non-confocal, single photon epi-fluorescence imaging for neuroscience applications in non-humans (see page 9).

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### GRIN Rod Lenses – Numerical Aperture 0.2



Gradient index lenses for fiber coupling and beam shaping of laser diodes

Diameter (mm)	Pitch P	Working distance s (mm)	Numerical Aperture NA	Lens length zı (mm)	Focal length f (mm)	Gradient constant g (mm <sup>-1</sup> )	Refractive index at the center of the profile no	Wavelength λ (nm)	Product code
	0.25	0	0.20	3.05	1.28	0.515	1.524	670	GT-LFRL-050-025-20-CC (670)
0.50	0.25	0	0.20	3.06	1.28	0.513	1.521	810	GT-LFRL-050-025-20-CC (810)
0.50	0.25	0	0.20	3.07	1.29	0.511	1.515	1550	GT-LFRL-050-025-20-CC (1550)
	0.24	0.07 – 0.09*	0.20	2.94	1.28	0.511 - 0.515*	1.515 - 1.524*	670 - 1550	GT-LFRL-050-024-20-CC
	0.25	0	0.20	6.12	2.56	0.257	1.524	670	GT-LFRL-100-025-20-CC (670)
1.00	0.25	0	0.20	6.13	2.57	0.256	1.521	810	GT-LFRL-100-025-20-CC (810)
1.00	0.25	0	0.20	6.16	2.59	0.255	1.515	1550	GT-LFRL-100-025-20-CC (1550)
	0.24	0.15 – 0.18*	0.20	5.89	2.57	0.255 0.257*	1.515 - 1.524*	670 - 1550	GT-LFRL-100-024-20-CC
	0.25	0	0.20	11.15	4.66	0.141	1.524	670	GT-LFRL-180-025-20-CC (670)
1.00	0.25	0	0.20	11.17	4.68	0.140	1.521	810	GT-LFRL-180-025-20-CC (810)
1.80	0.25	0	0.20	11.22	4.72	0.139	1.515	1550	GT-LFRL-180-025-20-CC (1550)
	0.24	0.26 – 0.31	0.20	10.74	4.68	0.139 – 0.141*	1.515 - 1.524*	670 - 1550	GT-LFRL-180-024-20-CC

\*: depending on wavelength

- · Working distance, design wavelength and lens length deviating from these standards are available on request
- other diameters (0.25 mm and 0.35 mm) are available on request
- ZEMAX files can be DOWNLOADed from our website
- For tolerances, handling and storage see page 22

GRIN rod lenses are offered without antireflection coatings as standard. Antireflection coatings (R < 1.0% for the design wavelength and incidence angles of 0 ... 10° corresponding to measurements on a reference substrate) can be offered:

Coating Code: NC: no coating (reflection loss approx. 12 %) - standard

- C1:  $\lambda = 450 \dots 690 \text{ nm}$
- C2:  $\lambda = 800 \dots 1000 \text{ nm}$
- C5:  $\lambda = 1310 \dots 1550 \text{ nm}$

One - sided coatings are available on request.

Variations due to modifications of the production process are possible. It is the user's responsibility to determine suitability for the user's purpose.

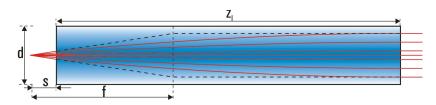
~ .		
Order	example:	

Urder examp	order example:						
GT – LFRL – 100 – 025 – 20 – CC – (670)							
GT	GRINTECH						
LFRL	Focusing Rod Lens						
100	Diameter: 0.5, 1.0, 1.8 mm						
025	Pitch: 0.25 or 0.24						
20	NA: 0.20						
CC	Coating Code: NC, C1, C2 or C5						
(670)	Design Wavelength						



### GRIN Rod Lenses – Numerical Aperture 0.2 – for high-performance collimation

with optimized gradient index profile for compensation of higher-order spherical aberrations and better beam quality



Gradient index lenses for fiber coupling and beam shaping of laser diodes

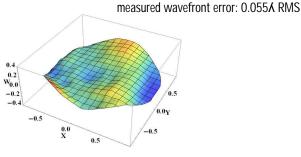
Diameter (mm)	Pitch P	Working distance	Numerical Aperture	Lens length	Focal length	Gradient constant	Refractive index at the center of	Wavelength λ (nm)	Product code
(IIIII)		s (mm)	NA	zı (mm)	f (mm)	g (mm <sup>-1</sup> )	the profile no	νς (min)	
	0.25	0	0.20	6.04	2.52	0.260	1.524	670	GT-CFRL-100-025-20-CC (670)
1.00	0.25	0	0.20	6.05	2.53	0.260	1.521	810	GT-CFRL-100-025-20-CC (810)
1.00	0.25	0	0.19	6.08	2.55	0.258	1.515	1550	GT-CFRL-100-025-20-CC (1550)
	0.24	0.16 – 0.18*	0.19	5.81	2.54	0.258 - 0.260*	1.515 – 1.524*	670 -1550	GT-CFRL-100-024-20-CC (1550)
		-							
	0.25	0	0.19	11.06	4.62	0.142	1.524	670	GT-CFRL-180-025-20-CC (670)
1.80	0.25	0	0.19	11.08	4.64	0.142	1.521	810	GT-CFRL-180-025-20-CC (810)
1.80	0.25	0	0.19	11.13	4.68	0.141	1.515	1550	GT-CFRL-180-025-20-CC (1550)
	0.24	0.26 – 0.31*	0.19	10.71	4.69	0.141 – 0.142*	1.515 – 1.524*	670 -1550	GT-CFRL-180-024-20-CC (1550)

\*: depending on wavelength

- Working distance, design wavelength and lens length deviating from these standards are available on request
- ZEMAX files can be DOWNLOADed from our website
- For tolerances, handling and storage see page 22

#### optimized

- Wavefront RMS @ 635 nm < 0.07
- diffraction limited properties
- higher order spherical aberrations are corrected
- for high-performance applications
- (e.g. collimators with  $M^2 < 1.1$ )



GT - CFRL - 100 - 025 - 20 - CC - (670)

GRINTECH

NA: 0.20

Diameter: 1.0, 1.8 mm

Coating Code: NC, C1, C2 or C5

Pitch: 0.25 or 0.24

**Design Wavelength** 

Order example

GΤ

CFRL

100

025

20

СС

(670)

GRIN rod lenses are offered without antireflection coatings as standard. Antireflection coatings (R < 1.0 % for the design wavelength and incidence angles of 0 ... 30° corresponding to measurements on a reference substrate) can be offered:

Coating Code:

- NC: no coating (reflection loss approx. 12 %) standard C1:  $\lambda = 450 \dots 690 \text{ nm}$
- C2:  $\lambda=800~...~960~nm$
- C5:  $\lambda = 1310 \dots 1550 \text{ nm}$

One - sided coatings are available on request.

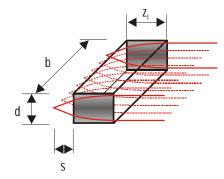
Variations due to modifications of the production process are possible. It is the user's responsibility to determine suitability for the user's purpose.

Revision 07/2019

### GRI ECH

**Gradient Index Optics Technology** 

# **GRIN Cylindrical Lenses**



- Gradient index lenses for the fast axis collimation of high power laser diode bars, high brightness diodes and other beam shaping purposes
- Plane surfaces



Thickness (mm)	Pitch P	Working distance	Numerical Aperture	Lens length zı (mm)	Focal length	Gradient constant	Refractive index at the center of	Width b (mm)	Wavelength $\lambda$ (nm)	Product code
		s (mm)	NA		f (mm)	g (mm <sup>-1</sup> )	the profile n₀			
1.00	0.24	0.08	0.5	2.34	0.97	0.634	1.624	14	810	GT-LFCL-100-024-50-CC

- Working distance, design wavelength and lens length deviating from these standard as customized solution are available on request
- different lens width available upon request
- For tolerances, handling and storage see page 22

GRIN cylindrical lenses are offered without antireflection coatings as standard. Antireflection coatings (R < 1.0 % for the design wavelength and incidence angles of 0 ... 30° corresponding to measurements on a reference substrate) can be offered:

NC: no coating (reflection loss approx. 12 %) - standard Coating Code: C2:  $\lambda = 800 \dots 1000 \text{ nm}$ 

One - sided coatings are available on request.

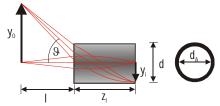
Order exan	nple:
GT – LFC	L – 100 – 024 – 50 – CC – (670)
GT	GRINTECH
LFCL	Laser Focusing Cylindrical Lens
100	Thickness: 1.0 mm
024	Pitch: 0.24
50	NA: 0.50
CC	Coating Code: NC or C2

Variations due to modifications of the production process are possible. It is the user's responsibility to determine suitability for the user's purpose.



### **GRIN Objective Lenses for Endoscopy**

- Gradient index lenses for endoscopic imaging optics
- Non-toxic silver-based glass material, view angle  $\vartheta = \pm 30^{\circ}$
- Plane surfaces, low chromatic aberration
- Combination with prisms and beam splitter cubes on request



- Aperture and field stops (black chromium coating ring on lens surface generated by photolithography) are available on request
- Certification: Biological safety toxicology (EN ISO 10993-1)
- Design wavelength: 570 nm



Diameter d (mm)	Working distance I (mm)	Lens length <sup>1</sup> zı (mm)	Parax. Magnification M = y <sub>0</sub> /y <sub>i</sub>	Refractive index at the center of the profile no	Product code
2.0*	Infinity	4.79		1.635	GT-IFRL-200-inf-50-CC*
	20	5.06	-10.78	1.635	GT-IFRL-200-020-50-CC
2.0	10	5.33	-5.46	1.635	GT-IFRL-200-010-50-CC
	5	5.84	-2.86	1.635	GT-IFRL-200-005-50-CC
1.8*	Infinity	4.19		1.635	GT-IFRL-180-inf-50-CC*
	20	4.40	-12.29	1.635	GT-IFRL-180-020-50-CC
1.8	10	4.61	-6.21	1.635	GT-IFRL-180-010-50-CC
	5	5.01	-3.22	1.635	GT-IFRL-180-005-50-CC
	Infinity	2.23		1.635	GT-IFRL-100-inf-50-CC
1.0	20	2.29	-23.1	1.635	GT-IFRL-100-020-50-CC
1.0	10	2.35	-11.58	1.635	GT-IFRL-100-010-50-CC
	5	2.46	-5.86	1.635	GT-IFRL-100-005-50-CC
	Infinity	1.93		1.635	GT-IFRL-085-inf-50-CC
0.85	10	2.02	-13.34	1.635	GT-IFRL-085-010-50-CC
	5	2.11	-6.73	1.635	GT-IFRL-085-005-50-CC
	Infinity	1.32		1.635	GT-IFRL-060-inf-50-CC
0.6	10	1.36	-19.48	1.635	GT-IFRL-060-010-50-CC
	5	1.40	-9.78	1.635	GT-IFRL-060-005-50-CC
	Infinity	1.13		1.635	GT-IFRL-050-inf-50-CC
0.5	10	1.16	-22.71	1.635	GT-IFRL-050-010-50-CC
	5	1.19	-11.39	1.635	GT-IFRL-050-005-50-CC
0.35	5	0.79	-16.9	1.635	GT-IFRL-035-005-50-CC
0.25	5	0.56	-23.63	1.635	GT-IFRL-025-005-50-CC

Working distance and lens length deviating from these standards are available on request 

ZEMAX files can be DOWNLOADed from our website 

For tolerances, handling and storage see page 22

C1:  $\lambda = 450 \dots 690 \text{ nm}$ 

GRIN rod lenses are offered without antireflection coatings as standard. Antireflection coatings (R < 1.0 % for the design wavelength and incidence angles of 0 ... 30° corresponding to measurements on a reference substrate) can be offered:

NC: no coating (reflection loss approx. 12 %) - standard Coating Code:

One - sided coatings are available on request.

50 NA: 0.50 CC Coating Code: NC or C1 Variations due to modifications of the production process are possible. It is the user's responsibility to determine suitability for the user's purpose. Note: GRINTECH objective lenses can be combined with GRIN relay lenses to complete endoscopic imaging systems by gluing the optical surfaces directly together. Prisms to change the direction of view can also be glued directly on the front surface of the objective lens. We are happy to advise you.

Order example:

GT

IFRL

100

010

GT - IFRL - 100 - 010 - 50 - CC

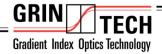
GRINTECH

Imaging Focusing Rod Lens

Diameter: 0.25, 0.35, 0.5, 0.6, 0.85 1.0, 1.8 or 2.0 mm

Working distance: 5, 10, 20 mm or infinity

\* not available for following applications : Please note our partnership with Inscopix as our exclusive distributor for the field of non-confocal, single photon epi-fluorescence imaging for neuroscience applications in non-humans (see page 9).



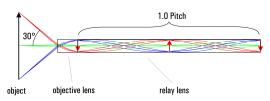
### **GRIN Endoscopic Rod Lens Systems**

GRIN endoscopic systems, which combine a GRIN objective lens, a GRIN relay lens and a GRIN eyepiece. Combining the system with a prism enables the change of the direction of view. Standard diameters are 0.35, 0.5, 1.0 und 2.0 mm. We offer the systems in two different principle design options:

#### Design A:

The objective lens creates a reduced intermediate image at the exit surface of the objective lens, which will be imaged by the relay lens 1:1 (if the lens length of the relay lens is a multiple of the period) or - 1:1 (if the lens length of the relay lens is an odd multiple of the half period) to the exit surface of the relay lens.

schematic view design A



possible working distances (please specify):

0.35 mm diameter: 5 mm,

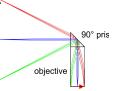
0.5 to 2.0 mm diameter: 5 mm, 10 mm and infinity other working distances on request

#### possible pitch lengths:

diameter	Relay pitch	System length [mm]	Image orientation	
	0.5	approx. 8.2	inverted to like design A	
0.35	1.0	approx. 15.7	like design A	
	1.5	approx. 23.1	inverted to like design A	
	0.5	approx. 16.3	inverted to like design A	
0.50	1.0	approx. 31.4	like design A	
1.5		approx. 46.5	inverted to like design A	
0.5		approx. 24.7	inverted to like design A	
1.00	1.0	approx. 47.0	like design A	
1.5		approx. 69.4	inverted to like design A	
	0.5	approx. 55.5	inverted to like design A	
2.00	1.0	approx. 105.8	like design A	
	1.5	approx. 156.0	inverted to like design A	

object

Both versions are available with a 90° change of view by attaching a prism to the objective.



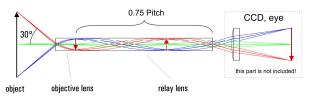
For tolerances, handling and storage see page 22

We are happy to advise you. Please contact us.

#### Design B:

The objective lens creates a reduced intermediate image at the exit surface of the objective lens, which will be imaged by the relay lens at infinity. Such a lens system is a complete endoscopic imaging system. It allows the direct observation with the human eye or the use of a conventional camera system (including camera lens): camera and camera lens are not included!

schematic view design B



possible working distances (please specify):

0.35 mm diameter: 5 mm,

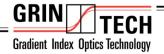
0.5 to 2.0 mm diameter: 5 mm, 10 mm and infinity other working distances on request

possible pitch lengths:

diameter	Relay pitch	System length [mm]	Image orientation
	0.75	approx. 12.0	like design B
0.35	1.25	approx.19.4	inverted to like design B
	1.75	approx. 26.9	like design B
	0.75	00.0	I'll a lacha D
	0.75	approx. 23.8	like design B
0.5	1.25	approx.38.9	inverted to like design B
	1.75	approx. 54.0	like design B
	0.75	2F 0	liles de siere D
	0.75	approx. 35.9	like design B
1.00	1.00 1.25 approx. 58.2		inverted to like design B
	1.75	approx. 80.6	like design B
2.00	0.75	approx. 80.7	like design B
	1.25	approx. 130.9	inverted to like design

Order ex	kample:
GT – EF	RLS – d – wd – p
GT	GRINTECH
ERLS	Endoscopic Rod Lens System
d	Diameter: 0.35, 0.50, 1.00 or 2.00 mm
wd	Working distance: 5, 10 mm or infinity
р	Relay pitch: 0.50, 0.75, 1.00, 1.25, 1.50 or 1.75

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### Parnership

### Brain Imaging – one of the most enabling applications of GRINTECH micro optics

Endomicroscopy using GRINTECH lenses and assemblies allows an in-vivo imaging access to deep tissue regions in the brain, especially in non-humans. It helps to understand disease formation and progression on a cellular level of the tissue.

To support our customers even better by providing appropriate biological techniques and protocols, GRINTECH has created a partnership with **INSCOPIX** Inc. in Palo Alto, California, one of the leading technology providers in neuroscience microscopic imaging.

Beginning on December 1<sup>st</sup>, 2015 **INSCOPIX** will distribute exclusively our products in the field of non-confocal, single photon epi-fluorescence imaging for neuroscience applications in non-humans.

www.inscopix.com

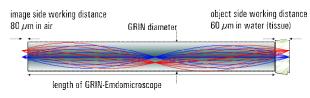


### **GRIN Needle Endomicroscopes for Fluorescence Microscopy**

GRIN Needle Endomicroscopes are used for deep tissue imaging. They relay the micron-scale resolved image of the tissue over a longer length to a plane outside of the tissue at the other end of the needlescope. They are used with epi- fluorescence imaging (Design Wavelength 520 nm). The Endomicroscopes are fabricated as GRIN-singlets with NA = 0.50 on both sides or as GRIN-doublets with an object NA of 0.5 and an image NA of 0.19. Working distances on object side are specified in water or tissue, on image side in air. They are offered in different lengths resulting from adding 0.5 GRIN-pitches (periods) to the GRIN. Optional, they can be offered as side viewing needlescope by adding a 90° prism on object side.

Doublets:

#### Singlets:

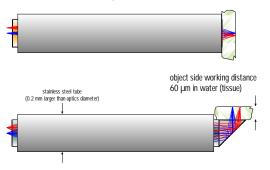


- object side working distance in water: 60 µm
- image side working distance in air: 0 μm / 80 μm
- design wavelength: 520 nm
- NA Object / image side: 0.50 / 0.50
- Magnification: 1:1 / 1:-1 (depending on pitch length)

### Available lengths:

Diameter (mm)	Product Code	Image side working distance (µm)	Length (mm)
	NEM-050-06-00-520-S-0.5p	0	2.22
	NEM-050-06-08-520-S-0.5p	80	2.08
0.50	NEM-050-06-08-520-S-1.0p	80	4.38
	NEM-050-06-08-520-S-1.5p	80	6.67
	NEM-050-06-08-520-S-2.0p	80	8.96
	NEM-100-06-00-520-S-0.5p	0	4.67
1.00	NEM-100-06-08-520-S-0.5p	80	4.54
	NEM-100-06-08-520-S-1.0p	80	9.28
	NEM-100-06-08-520-S-1.5p	80	14.02

 Other diameters (0.35 mm, 0.60 mm, 0.85 mm, 1.80 mm or 2.00 mm), other working distances or other design wavelength are available on request



### image side working distance 80 µm in air GRIN diameter 60 µm in water (tissue)

### length of GRIN-Emdomicroscope

- object side working distance in water: 60 µm
- image side working distance in air: 80 µm
- design wavelength: 520 nm
- NA Object / image side: 0.50 / 0.19
- Magnification: 1:2.6 / 1:-2.6 (depending on pitch length

#### Available lengths:

Diameter (mm)	Product Code	Length (mm)
	NEM-050-06-08-520-DS	3.98
0.50	NEM-050-06-08-520-DM	10.08
	NEM-050-06-08-520-DL	16.19
1.00	NEM-100-06-08-520-DS	8.28
	NEM-100-06-08-520-DM	20.50

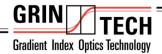
 Other diameters (0.35 mm, 1.8 mm), other working distances or other design wavelength are available on request

#### Notes:

- Diameters are sole GRIN-optics diameters
- Optionally the Endomicroscopes can be delivered in medical-grade stainless steel tubes (1.4301), with outer diameters of 0.70 mm for 0.5 mm optics and 1.2 mm for 1.0 mm optics. The tubes are mounted flush on the object side (tissue, high NA) for the side viewing version the prism is not protected by the tube..
   On the image side, the optics sticks out of the tube by 50 500 µm. Please add –ST to the product code if desired.
- The lengths can have a tolerance of +/- 5 %.
- The lenses are non-coated. For customized projects, the lenses can be AR-coated.
- A side-viewing scope using microprisms may be also possible on a customized basis (see left).
- Please ask for combination with imaging fiber bundles (Fujikura) as customized solution.
- For tolerances, handling and storage see page 22

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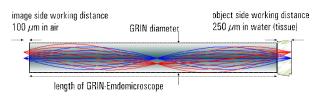
not available for following applications : Please note our partnership with Inscopix as our exclusive distributor for the field of non-confocal, single photon epi-fluorescence imaging for neuroscience applications in non-humans (see page 9).



### **GRIN Needle Endomicroscopes for 2-Photon Microscopy**

GRIN Needle Endomicroscopes are used for deep tissue imaging. They relay the micron-scale resolved image of the tissue over a longer length to a plane outside of the tissue at the other end of the needlescope. They are used with multi-photon fluorescence imaging (Design Wavelength 860 nm). The Endomicroscopes are fabricated as GRIN-singlets with NA = 0.50 on both sides or as GRIN-doublets with an object NA of 0.5 and an image NA of 0.19. Working distances on object side are specified in water or tissue, on image side in air. They are offered in different lengths resulting from adding 0.5 GRIN-pitches (periods) to the GRIN. Optional, they can be offered as side viewing needlescope by adding a 90° prism on object side.

#### Singlets:



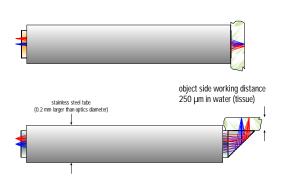
- object side working distance in water: 250 µm
- image side working distance in air: 100 µm
- design wavelength: 860 nm
- NA object / image side: 0.50 / 0.50
- Magnification: 1:1 / 1:-1 (depending on pitch length)

#### Available lengths:

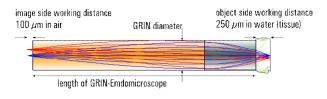
Diameter (mm)	Product Code	Length (mm)
	NEM-050-25-10-860-S-0.5p	1.87
0.50	NEM-050-25-10-860-S-1.0p	4.20
0.50	NEM-050-25-10-860-S-1.5p	6.52
	NEM-050-25-10-860-S-2.0p	8.85
	NEM-100-25-10-860-S-0.5p *	4.38
1.00	NEM-100-25-10-860-S-1.0p	9.22
	NEM-100-25-10-860-S-1.5p	14.07

\*: available in our Online-shop: https:\\shop.grintech.de

 Other diameters (0.35 mm, 0.60 mm, 0.85 mm, 1.80 mm or 2.00 mm), other working distances or other design wavelength are available on request



### Doublets:



- object side working distance in water: 250 µm
- image side working distance in air: 100 µm
- design wavelength: 860 nm
- NA object / image side: 0.50 / 0.19
- Magnification: 1:2.6 / 1:-2.6 (depending on pitch length)

#### Available lengths:

Diameter (mm)	Product Code	Length (mm)
	NEM-050-25-10-860-DS	3.79
0.50	NEM-050-25-10-860-DM *	9.89
	NEM-050-25-10-860-DL	16.00
		0.00
1.00	NEM-100-25-10-860-DS *	8.09
	NEM-100-25-10-860-DM	20.09
*. ovoilable in e	NEW-100-25-10-860-DW	20.09

\*: available in our Online-shop: https://shop.grintech.de

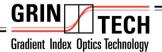
 Other diameters (0.35 mm, 1.80 mm), other working distances or other design wavelength are available on request

#### Notes:

- Diameters are sole GRIN-optics diameters
- Optionally the Endomicroscopes can be delivered in medical-grade stainless steel tubes (1.4301), with outer diameters of 0.70 mm for 0.5 mm optics and 1.2 mm for 1.0 mm optics. The tubes are mounted flush on the object side (tissue, high NA) for the side viewing version the prism is not protected by the tube..
   On the image side, the optics sticks out of the tube by 50 – 500 µm. Please add –ST to the product code if desired.
- The lengths can have a tolerance of +/- 5 %.
- The lenses are non-coated. For customized projects, the lenses can be AR-coated.
- A side-viewing scope using microprisms may be also possible on a customized basis (see left).
- Please ask for combination with imaging fiber bundles (Fujikura) as customized solution.
- For tolerances, handling and storage see page 22

not available for following applications : Please note our partnership with Inscopix as our exclusive distributor for the field of non-confocal, single photon epi-fluorescence imaging for neuroscience applications in non-humans (see page 9).

Revision 07/2019



### High-NA Endomicroscopic Imaging Objective for Fluorescence Microscopy

GRINTECH's high-NA Endomicroscopic Imaging Objectives cascade the optical power of a plano-convex lens and a GRIN lens with aberration compensation to achieve an object NA of 0.8.

Applications: In vivo endomicroscopy, fluorescence microscopy, tissue imaging, flexible fluorescence microscopy, NA conversion

#### Product Code: GT-MO-080-018-488

**Diffraction limited NA versus Field** 

0.8

0.7

0.5 a limited

0.3 (Illustric

0.2

0 1

0.0

Chromatic Aberration in Object Space

95

90

85 80

75

70

460

480

500

λ [nm]

520

540

vorking distance in water [µm]

0

10

20

(from optical design simulation according to Marechal

criterion @ 488 nm, wavefront RMS  $\leq$  0.07  $\lambda$ )

30

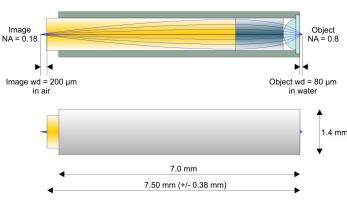
radial object field height [µm]

50

40

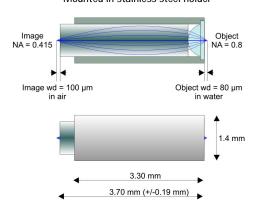
Ν.Α.

- Features: Object NA = 0.80 Object working distance 80 µm (water)
  - Object working dist
     Image NA 0.10
  - Image NA = 0.18
  - Magnification 4.65 x
  - Recommended Excitation 488 nm
  - Mounted in stainless steel holder

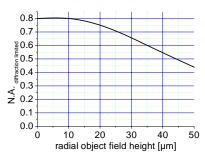


#### Product Code: GT-MO-080-0415-488

- Features: Object NA = 0.80
  - Object working distance 80 µm (water)
  - Image NA = 0.415
  - Magnification 1.92 x
  - Recommended Excitation 488 nm
  - Mounted in stainless steel holder

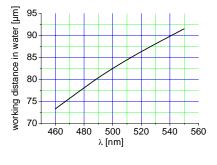


#### Diffraction limited NA versus Field



(from optical design simulation according to Marechal criterion @ 488 nm, wavefront RMS  $\leq$  0.07  $\lambda$ )

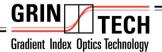
### Chromatic Aberration in Object Space



Variations due to modifications of the production process are possible. It is the user 's responsibility to determine suitability for the user 's purpose. For tolerances, handling and storage see page 22 Pat. US 7,511,891

560

Revision 07/2019



### High-NA Endomicroscopic Imaging Objective for 2-Photon Microscopy

GRINTECH's high-NA Endomicroscopic Imaging Objectives cascade the optical power of a plano-convex lens and a GRIN lens with aberration compensation to achieve an object NA of 0.8.

#### Product Code: GT-MO-080-018-810

**Diffraction limited NA versus Field** 

0,8

0,7

<u>8</u>0,6

05

1<sup>100</sup>0,4

0,3

0,1

0,0

Chromatic Aberration in Object Space

205

200

195

700 750

working distance in water [µm]

0

10

20

(from optical design simulation according to Marechal

criterion @ 810 nm, wavefront RMS  $\leq$  0.07  $\lambda$ )

800 850 900 950

λ [nm]

30

radial object field height [µm]

40

50

. 0,3 ▼ 0,2

- Features: . Object NA = 0.80
  - Object working distance 200 µm (water)
  - Image NA = 0.18
  - Magnification 4.8 x
  - Recommended Excitation 800 900 nm
  - Mounted in stainless steel holder

### Product Code: GT-MO-080-0415-810

Image NA = 0.415

Image wd = 100 µm

in air

Features: • Object NA = 0.80

- Object working distance 200 µm (water)
- Image NA = 0.415
- Magnification 1.92 x
- Recommended Excitation 800 900 nm

Object

NA = 0.8

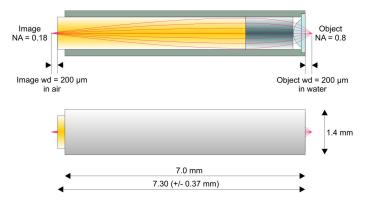
1.4 mm

۲

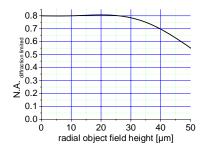
Object wd = 200 µm

in water

. Mounted in stainless steel holder



### **Diffraction limited NA versus Field**

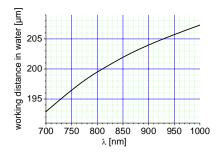


3.30 mm

3.71 mm (+/- 0.19 mm)

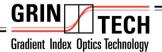
(from optical design simulation according to Marechal criterion @ 810 nm, wavefront RMS  $\leq$  0.07  $\lambda$ )

### Chromatic Aberration in Object Space



Variations due to modifications of the production process are possible. It is the user's responsibility to determine suitability for the user's purpose. For tolerances, handling and storage see page 22 Pat. US 7,511,891

In vivo endomicroscopy, 2-photon microscopy, deep brain and tissue imaging, flexible fluorescence microscopy, Applications: NA conversion



### High-NA Endomicroscopic Imaging Objectiv as Achromatic Version

GRINTECH's high-NA Endomicroscopic Imaging Objectives with object Numerical Apertures of 0.8 are offered in an achromate version for applications where a wavelength depending focal shift between the excitation and detection is a problem and needs to be corrected.

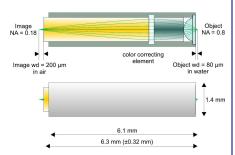
#### **Applications:**

In vivo endomicroscopy, fluorescence microscopy, tissue imaging, flexible fluorescence microscopy, NA conversion

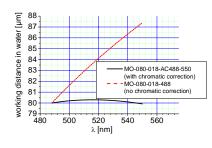
### Product Code: GT-MO-080-018-AC488-550

Features • Object NA = 0.80

- Object working distance 80 µm (water)
- Image NA = 0.18
- Magnification 4.65 x
- Recommended Excitation 488 nm
- Mounted in stainless steel holder
- Color correction for 488 and 550 nm

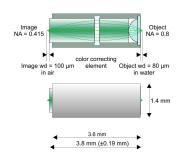


### Chromatic Aberration in Object Space

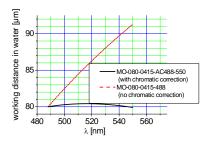


### Product Code: GT-MO-080-0415- AC488-550

- Features Object NA = 0.80
  - Object working distance 80 µm (water)
  - Image NA = 0.50
  - Magnification 1.70 x
  - Recommended Excitation 488 nm
  - Mounted in stainless steel holder
  - Color correction for 488 and 550 nm



### Chromatic Aberration in Object Space

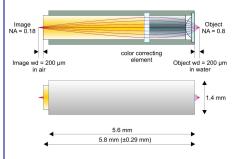


### Applications:

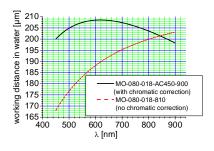
In vivo endomicroscopy, 2-photon endomicroscopy, deep brain and tissue imaging, flexible fluorescence microscopy

### Product Code: GT-MO-080-018- AC900-450

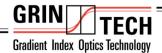
- Features
  - Object NA = 0.80
    Object working distance 200 µm (water)
  - Image NA = 0.175
  - Magnification 4.76 x
  - Recommended Excitation 800 - 900 nm
  - Mounted in stainless steel holder
  - Color correction for 900 and 450 nm



### Chromatic Aberration in Object Space



Variations due to modifications of the production process are possible. It is the user 's responsibility to determine suitability for the user 's purpose. For tolerances, handling and storage see page 22 Pat. US 7,511,891



### High-NA chromatic and field corrected Endomicroscopic Imaging Objectives

GRINTECH's new high-NA Endomicroscopic Imaging Objectives with object Numerical Apertures of 0.75 are offered in a broad achromatic and field corrected version to significantly increase the usable field of view. A GRIN-refractive multilens hybrid design allows a broader chromatic and off-axis correction resulting also in a higher confocal sensitivity (confocal signal throughput) compared to the previous versions with diffractive correcting elements.

### **Applications:**

In vivo endomicroscopy, single photon fluorescence microscopy, nonlinear optical imaging modalities (SHG, TPF), tissue imaging, flexible fluorescence microscopy, NA conversion

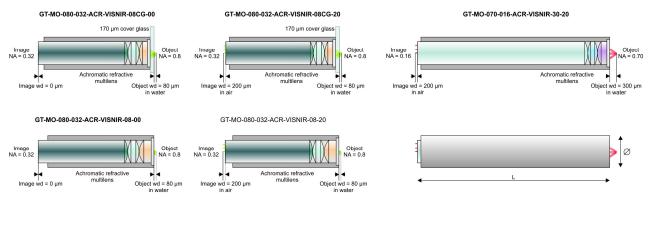
GT-MO-080-032-ACR-VISNIR-xx-xx series represents high resolution field and color corrected objectives with a magnification of 2.3. The image side NA of 0.32 matches to imaging fiber bundles. Color correction is from 450 nm to 900 nm with an optimal performance from 488 nm to 520 nm. The objectives are assembled in stainless steel mounts.

### GT-MO-070-016-ACR-VISNIR-30-20 is optimized for wavelengths of 450 nm and 900 nm to achieve an ideal performance in SHG and TPF applications within a large field of view.

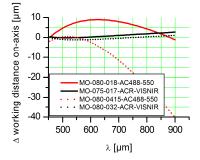
Four combinations of proximal and distal working distances are offered as listed below:

GT-MO-080-032-ACR-VISNIR	08CG-00	08CG-20	08-00	08-20
Object NA	0.7	0.7	0.75	0.75
Object WD in water [µm]	80	80	80	80
Designed for cover glass [µm]	170	170	none	none
Image NA	0.32	0.32	0.32	0.32
Image WD in air [µm]	0	200	0	200
Magnification	2.2	2.2	2.3	2.3
Dimensions Ø / L [mm]	1.4 / 4.89	1.4 / 4.57	1.4 / 5.02	1.4 / 4.7

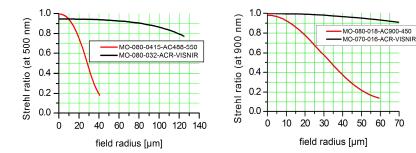
GT-MO-070-016-ACR-VISNIR-30-20 0.7 300 none 0.16 200 4.5 1.4 / 8.36







#### Field Dependent Strehl Ratio in Object Space (From Optical Design)

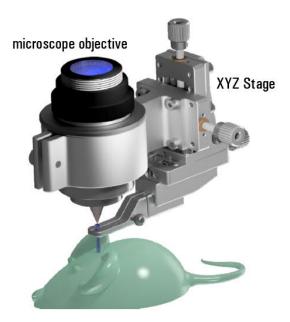


Variations due to modifications of the production process are possible. It is the user 's responsibility to determine suitability for the user 's purpose. For tolerances, handling and storage see page 22



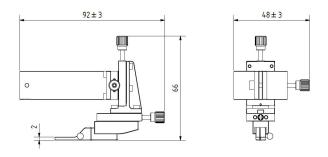
### Positioning Stage for GRIN-Needle Endomicroscopes and High NA Objectives

XYZ Stage and objective mounting to connect and align to microscope objectives



Applications and properties:

- holding, handling and three-axis-positioning of GRINmicrosystem relative to microscope objectives
- mounting for microscope objective diameter 30 mm (standard)
- smaller microscope objective diameters are possible with assistance of an adapter ring (for ordering see table below)
- stable and reliable construction of the XYZ-stage
- adjustment travel: X 7.5 mm, Y 6.5 mm, Z 6.5 mm
- thread pitch 0.2 mm
- easy pick and drop of the jaws with magnetic pull
- durable anodized aluminum surface



CLPL

HLD

CLPF

Clamping unit (CLPF + CLPL)

- consisting of fixed an loose jaw (CLPF+CLPL)
- holding and fixation of GRIN-microsystems
- different movable jaws for diameter: 0.5 / 0.7 / 1.0 / 1.2 / 1.4 mm
- easy change of movable jaw due to magnetic pull
- ball handle for moving the movable jaw for picking and dropping the microsystem

Holder for clamping unit (HLD) with movable jaw magazine

- holding and handling of the jaws including the GRIN-microsystem
- easy pick and place of the jaws because of magnetic pull
- allows the one-hand-usage to pick and drop the GRIN-microsystems
- magazine with four places for the not used movable jaws inside the handlebar
- anodized aluminum

#### Set includes:

- XYZ Stage (XYZSTG)
- fixed jaw of the clamping unit (CLPF)
- holder for clamping unit inclusive magazine for three jaws of different diameter (HLD)
- one movable jaw of your choice (CLPL)
- other movable jaws for different diameter can be ordered separately

 XYZSTG
 XYZ Stage

 CLPLXX
 Loose jaw (XX=1.4 / 1.2 / 1.0 / 0.7 / 0.5 mm)

 CLPF
 Fixed jaw

 ADPXX
 Adapter ring for microscope objective XX=Diameter

 HLD
 Holder for clamping unit

Variations due to modifications of the production process are possible. It is the user's responsibility to determine suitability for the user's purpose. Please ask for customized solutions.



### Small Size Laser-Optic Line Generator

GRINTECH's Gradient-Index Micro-Optic Components with plane optical surfaces generate a homogeneous laser line from a Gaussian beam of a single-mode laser diode. The extraordinary small module size of  $\varnothing$  6.43 mm x 10.5 mm and a weight of only 0.9 g are combined with a line uniformity of approx.  $\pm$  8% and a diffraction-limited focus size.

Applications: 3D contour mapping Optical alignment Machine vision Biomedical

#### Standard Options:

- Line divergence (Fan angle):  $\pm 10^{\circ}$ ,  $\pm 15^{\circ}$ ,  $\pm 20^{\circ}$  (see ordering information below)
- Line focus position can be specified between 80 mm and infinity (collimation) when ordering. Please see remarks below for focus size and depth of focus.
- Red laser diode: QDLaser QLF063A-AA,  $\lambda = 660$  nm, P<sub>LD</sub> = 50 mW, TO-18 ( $\varnothing$  5.6 mm) package (driver on request)
- Input laser beam specification for laser diodes TO-18: Slow axis divergence: 9 deg. (+1.5 / - 0.5 deg.) @ FWHM



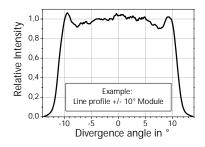


#### Environmental Specifications:

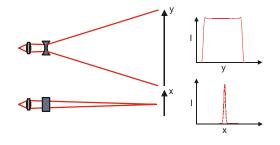
- Operating temperature: 0 ... 50°C
- Storage temperature: -20°C ... +70°C
- Resistance to vibrations: 2 g / 20 ... 500 Hz (acc. IEC68-2-6)
- Resistance to mechanical shock: 15 g / 6 ms (acc. IEC68-2-29)
- Laser safety class: depending on application and additional optics up to class 3B

#### **Optical Specifications:**

- Fan divergence angles : ± 10°, ± 15°, ± 20°
- Focus distance: 80 mm infinity, Gaussian shape
- Line width in focus: FWHM/Distance = 0.60 μm/mm, Example: approx. 120 μm line width (FWHM) in 200 mm distance
- Far field divergence depending on line widths, approx. according to Gaussian beam laws
- Squint angle: ≤ 2°
- Transmission efficiency: Pout / PLD = 90 95%



Variations due to modifications of the production process are possible. It is the user 's responsibility to determine suitability for the user 's purpose.

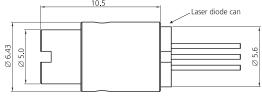


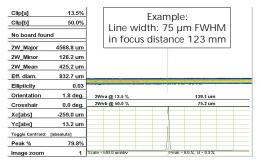
### Mechanical Specifications:

- Weight: 0.9 g
- Dimensions version 1: Ø 6.43 mm x 10.5 mm
- Dimensions version 2: Ø 8.00 mm x 10.5 mm
- Package material: anodised aluminium



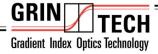
#### Dimensions Version 1:





Order example:

GT – LLGN	1 – 643 – DA – FD	
GT	GRINTECH	
LLGM	Laser Line Generato	or Modul
643	Diameter: 6.43 mm	
DA	Divergence Angle:	10 for ±10°
		15 for ±15°
		20 for $\pm 20^{\circ}$
FD	Focus distance in m	ım
	(between 80mm an	d infinity)



### Customization - GRIN Fiber Assemblies

Applications:

- Focussing Probes
- Collimators
- Fiber Coupling
- Fiber optical sensors

In addition to our standard products, GRINTECH offers fiber systems according to customer specifications. Please ask us and let us know your requirements as detailed as possible (the closer we know your specifications the better we can advise you).

For the optical and mechanical design and the quotation we need at least the following information:

Fiber type: for example: single mode, polarization maintaining, multi mode, or special fiber please specify operating wavelength (for SM, PM), core size (for MM)

Fiber length:
Connector:
FC/PC, FC/APC or other (please specify)
Design wavelength:
Diameter of the optical components:
0.5, 1.0 or 1.8 mm
Housing of the optical part:
none or stainless steel tube (please specify outer diameter and length of tubing)
Focusing probe:
please specify working distance / Spot size (diameter @1/e <sup>2</sup> )
Collimating probe:
please specify beam diameter (@1/e²)
Others:
For example: prism for side firing, 8° angled facet for reducing back reflections, AR coating,
Quantity:

Typical configurations:

Fiber

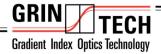


 $\infty$ 

Stainless Steel Tube Back

Fiber

Fiber



## Customization - GRIN Biophotonic Probes - Imaging Probes

Applications:

• Imaging Probes

In addition to our standard products, GRINTECH offers fiber systems according to customer specifications. Please ask us and let us know your requirements as detailed as possible (the closer we know your specifications the better we can advise you).

For the optical and mechanical design and the quotation we need at least the following information:

For Imaging Probes

Fiber bundle type (Fujikura): FIGH-10-350S, FIGH-10-500N, FIGH-30-800N, FIGH-50-1100N, other Fiber bundle Length: Connector: none or FC/PC Working distance: Diameter of the optical components: 0.5 or 1.0 mm Others: For example: prism for side firing, ... Quantity:

Typical configurations:



GRIN-Lens Stainless Steel Tube Imaging Fiber Bundle



GRIN-Lens Prism Stainless Steel Tube Imaging Fiber Bundle



### Customization - GRIN Biophotonic Probes - OCT/Focussing Probes

Applications:

• OCT / Focussing Probes

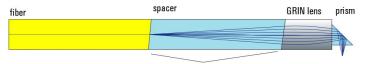
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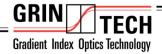
For OCT / Focussing Probes

Fiber type: single mode, polarization maintaining, or special fiber please specify operating wavelength (for SM, PM)
Fiber length:
Connector: FC/PC, FC/APC or other (please specify)
Design wavelength:
Diameter of the optical components: 0.5, 1.0 or 1.8 mm
Working distance / Spot size: For spot size please specify diameter @1/e <sup>2</sup>
Housing of the optical part: none or stainless steel tube (please specify outer diameter and length of tubing)
Others: For example: prism for side firing, 8° angled facet for reducing back reflections, AR coating,
Quantity:

Typical configuration:



0° or 8° optional



# Development of Customized GRIN Systems

In addition to our standard products and customized systems, GRINTECH offers more sophisticated solutions as customized developments.

Please ask us and let us know your requirements as detailed as possible (the closer we know your specifications the better we can advise you).

Our development services include

- Zemax design studies
- Adaption of the refractive index profile (NA, higher order correction)
- Coatings (special AR coatings, beam splitting coatings, reflectivity coatings, ...)
- Stops (aperture and field stops)
- Chromatic corrections
- ...

The following examples show some customer inspired systems and may illustrate the possibilities.

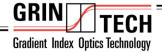
Example configurations:



lens diameter: 1.0 mm / 2.0 mm, with beam splitting cube



lens diameter: 2.0 mm, with beam splitting cube and prism



### **Tolerances / Handling Instructions**

Tolerances:

For of our single lenses we have the following fabrication tolerances and quality criteria:

Tolerances:

Surface quality: 5 / 3 x 0.025; L 3 x 0.005; E 0 (defined by DIN ISO 10110-7:2000-02). The surface quality is defined within 90 % of the lens diameter. Outside of this area defects are allowed.

Storage and Handling of Lenses

Storage

GRIN lenses and lens systems should be stored in a dry environment. For short term storage, the plastic box or foam packing in which the lenses are shipped will provide adequate storage.

Recommended storage temperature: -20°C - 80°C.

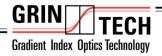
Storage boxes should ensure that the lenses do not touch each other to prevent chipping and scratches. Best is to use the original box.

### Handling

Lenses should be carefully handled with plastic tweezers, preferably those with a tapered end. Lenses should be picked up out of their individual compartments by firmly holding each on its side cylinder surface (not the polished ends). Especially small sized lenses may stick to the lens box material and can be lost during removal.

#### Cleaning

If it is necessary to clean the lens surfaces due some dust or other contaminant which may impair the optical performance GRINTECH generally recommends the use of ethyl alcohol as a cleaning solvent maybe combined with some smooth lintfree lens cleaning tissue. Acetone may also be used, but it should be pure enough otherwise it can leave some residue on the lens surface.



### Gradient Index (GRIN) Lenses

- GRIN rod lenses for fiber coupling
- GRIN cylindrical lenses for beam shaping of high power laser diode bars and high brightness diodes
- easy to assemble due to the plane surfaces
- good off- and on-axis performance
- non-toxic silver and lithium ion exchange

### **Gradient Index Optics**

GRIN lenses represent an interesting alternative to conventional spherical lenses since the lens performance depends on a continuous change of the refractive index within the lens material. Instead of curved shaped surfaces only plane optical surfaces are used. The light rays are continuously bent within the lens until finally they are focussed on a spot.





Fig. 1 GRIN lens

Conventional spherical lens

The GRIN lenses are produced by silver ion exchange in a special glass. The composition of the glass is protected by a patent. In contrast to the conventionally used technology this is a non-toxic process and bears no health and environmental risks for both the producer as well as the user of these products. This process is performed in rods and slabs resulting in rod lenses and cylindrical lenses with plane optical surfaces.

A radial refractive index profile of nearly parabolic shape

$$n(r) = n_0 \operatorname{sech}(gr)$$

realizes a continuos cosine ray trace within a GRIN focussing lens, the period length  $z_{1:p}$  of the lens is given by

$$Z_{1-p} = \frac{2\pi}{g}$$

and does not depend on the entrance height and the entrance angle of the light ray (see Fig 2).  $n_0$  represents the refractive index at the center of the profile, r the radius and g the gradient constant.

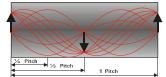


Fig. 2. Ray traces within a GRIN focussing lens of different pitch lengths

The geometrical length of the particular lens  $z_{\rm l}$  is calculated from the characteristic pitch of the lens P,

$$z_l = \frac{2\pi}{g}F$$

Various imaging designs can be realized using the same index profile by choosing different lens lengths:

A 1- (2, 3, or more, respectively)-pitch lens reproduces an object placed in the entrance surface of the lens identically into the exit surface.

A half-pitch lens images an object on the entrance surface inverted to the exit surface of the lens.

A quarter-pitch lens images a point source on the entrance surface of the lens into infinity or collimates it, respectively. This configuration is usually applied to the collimation of single-mode and multi-mode optical fibers and laser diodes. For high-power laser diodes, GRIN cylindrical lenses are used for the Fast-Axis-Collimation.

A 0.23-pitch lens images a point source placed in the working distance s into infinity or collimates it (see Fig. 3).

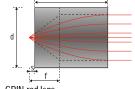


Fig. 3. GRIN rod lens

The geometrical gradient constant g and the lens length  $z_{\rm l}$  determines the focal length f and the working distance s of the lens,

$$f = \frac{1}{n_0 q sin(q z_1)}$$
,  $s = \frac{1}{n_0 q tan(q z_1)}$ 

Various imaging problems can be solved by choosing different lens lengths  $z_i$  (see Fig.4).

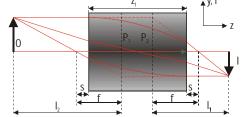


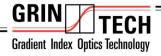
Fig. 4. Image formation by a GRIN focusing lens

The maximum acceptance angle of a GRIN collimating lens  $\vartheta$  is determined by the numerical aperture NA. As in fiber optics, it is derived from the maximum index change of the GRIN profile,

$$sin(\vartheta) = NA = \sqrt{n_0^2 - n_R^2} = n_0 \sqrt{1 - sech^2 (gd/2)}$$

 $n_R$  is the refractive index at the margin of the profile, and d is the lens diameter or the lens thickness, respectively.

GRIN lenses with a high numerical aperture (NA  $\approx$  0.5) are produced by silver ion exchange in a special glass which avoids any coloration in the visible spectral range. The absorption edge of the silver containing glass occurs at a wavelength of  $\lambda_{0.5}$  = 370 nm. GRIN lenses with low numerical aperture (NA  $\leq$  0.2) are fabricated via lithium ion exchange. The absorption edge of the glass being used is at a wavelength of  $\lambda_{0.5}$  = 235 nm.

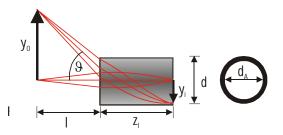


### **Gradient Index Imaging Optics**

- GRIN rod lenses and systems
- endoscopic and other miniaturized imaging applications
- easy to assemble due to the plane surfaces
- good off- and on-axis performance
- AR-coating on both sides possible
- non-toxic silver and lithium ion exchange
- low chromatic aberration

### **GRIN Objective Design**

GRINTECH objective lenses are produced by non-toxic silver ion exchange in glass and are suited for medical applications. The large view angle of 60 degrees ( $\pm$  30°) is obtained by a strong index change within the glass material. The objective lenses image the object plane in a working distance I (see Fig. 1) into the end surface of the lens on a reduced scale.

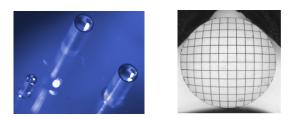


The lenses are specified by the rod diameter d and the working distance I (see the respective data sheet). The corresponding magnification M and the necessary lens length z<sub>1</sub> are calculated by

$$M = \sqrt{\frac{1}{n_0^2 g^2 l^2 + 1}} \quad ; \quad z_l = \frac{\arctan(-n_0 l g) + \pi}{g}$$

where  $n_0$  is the center index of the lens, and g is the gradient constant of the lens. For each diameter, g can be calculated by using the lens length of the respective lens type with infinite working distance,

$$g = \frac{\pi}{2z_l^{inf}}$$



Beside standard working distances, customized lens designs can be provided on request.

The dispersion of the index gradient causes a relative change of the focal length as function of the wavelength. In the visible range, the focal length of lenses with NA of 0.5 increases by approx. 0.017 % per nm with rising wavelength. For objective lenses of 1.0 mm diameter, the image plane of the blue light part (440 nm) is located approx. 18  $\mu$ m inside the lens. The image plane of the red light part (650 nm) is located approx. 18  $\mu$ m outside the lens exit plane. For lenses of 0.5 mm diameter for example, half of these image shift values is valid.

GRINTECH objective lenses are characterized by a small field curvature. The image field is slightly bent inwards. For lenses of 1.0 mm diameter the field curvature is – 40  $\mu$ m maximum at 90 % of the aperture, for 0.5 mm diameter – 20  $\mu$ m maximum.

The barrel shaped distortion of the image increases up to approx. 14 % of the image height at the lens margin (see CCD-image above).

The resolution limit of the objective lenses is on-axis approx. 400 lines per mm in white light.

### **GRIN Imaging Systems**

Complete imaging systems for endoscopes and other applications are fabricated by combining GRINTECH objective lenses, GRIN relay lenses of customized pitch lengths, and prisms. Please contact GRINTECH for customized solutions.